

# Work Order ID 110083

December-17-13 9:07:48 AM

**\*110083\***

Page 1

Item ID: D350-607-541

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible

Start Date: 12/17/13 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12-12-19

Tooling:

Date:

Run Start

**\*NR1\***

QC: Date:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	A								

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-541 CHG005

DAS  
31  
9-89

14-02-19

1 MLJ  
14002-10

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

\*\*\*Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label\*\*\*

DAS  
28  
9-89

1x 14-02-10

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

DAS  
31  
9-89

14-02-19

1

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Item ID: D350-607-541

Accept

**\*N9000040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible

Stop

**\*NS2\***

Start Date: 12/17/13 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

**\*NR1\***

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
<b>*130*</b>									
Packaging	Memo	0.00			DAS				
Packaging	Package as per PPPD350-607-541				6				
					3-89				
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

1 14-02-19

14-02-19

14-02-19

# Picklist Print

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Work Order ID: 110083

Parent Item: D350-607-541

Start Date: 12/17/13

Required Date: 12/17/13

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-511		Manufactured	No			110	Each	5.0000	1	1		11/06/07	DAS 6 9-89
Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH													

DAS  
31  
9-89

Location

Loc Qty

Loc Code

PK015

5

104941

1

107570

4

D2690-6

Lanyard

Manufactured No

110 Each 23.0000

1 1

DAS  
28  
9-89

14-02-10

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST014

16

100513

3

102246

4

94775

9

ST019

7

109594

7

B110330

D3912-041

Eyebolt Receiver Assy

Manufactured No

110 Each 10.0000

1 1

DAS  
28  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST070

10

105974

3

106636

4

109380

3

D4030-041

Long Basket Assembly (350)

Manufactured No

110 Each 0.0000

1 1

110/65

DAS  
6  
9-89

DAS  
31  
9-89

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Work Order ID: 110083

Parent Item: D350-607-541

Start Date: 12/17/13

Required Date: 12/17/13

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Qty: 1.00

Required Qty: 1.00

D4085-3 Placard	Manufactured	No	110	Each	4.0000	1	1	DAS 28 9-89	14-02-10
<i>N/A</i>									
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
	ST091		4					B109629	
	100558		1						
	106937		2						
	87037		1						
D4151-041 Basket Fwd Hardpoint Assembly, Lower	Manufactured	No	110	Each	11.0000	1	1	DAS 28 9-89	
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
	ST097		7					B110895	
	100308		1						
	102354		2						
	102779		2						
	106013		1						
	109410		1						
	ST099		4						
	103442		4						
D4151-043 Basket Fwd Hardpoint Assembly, Upper	Manufactured	No	110	Each	1.0000	1	1	DAS 28 9-89	
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
	ST097		1					B106910	
	101083		1						
D4150-041 Attachment Arm Assembly	Manufactured	No	110	Each	11.0000	1	1	DAS 28 9-89	
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
	ST097		5					B110975	
	102911		1						
	106134		1						
	107627		1						
	99700		2						
	ST099		6						
	103532		3						
	107283		3						

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Parent Item: D350-607-541

Start Date: 12/17/13

Required Date: 12/17/13

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Qty: 1.00

Required Qty: 1.00

AN4-13A Purchased No 110 Each 874.0000 6 6 DAS 28 9-89 14-02-10

Bolt

Location	Loc Qty	Loc Code
FG	20	
122808	20	
GA	4	
m125709	4	
ST515	850	
m126193	834	6X
m127432	16	

AN4C15

Bolt

Purchased No 110 Each 68.0000 1 1 DAS 28 9-89

Location	Loc Qty	Loc Code
ST357	19	
M126176	19	1X
ST517a	49	
M125716	49	

AN310C4

Nut

Purchased No 110 Each 75.0000 1 1 DAS 28 9-89

Location	Loc Qty	Loc Code
ST342	75	
126192	25	1X
M125952	50	

MS17984-C413

Quick Release Pin

Purchased No 110 Each 32.0000 1 1 DAS 28 9-89

Location	Loc Qty	Loc Code
ST332	32	
118612	2	
m125827	1	
m126872	29	1X

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Work Order ID: 110083

Parent Item: D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

4,214.0000

6

6

DAS  
28  
9-89

14-02-10

Locknut

Location

Loc Qty

Loc Code

FP001

38

122452

38

GA

30

m126333

30

ST314

9

m125708

9

st507

33

m126073

33

ST509

2008

m126275

114

m127255

1894

6x

ST510a

85

m126333

85

ST518

2011

124231

154

m127376

1857

MS24665-151

Purchased

No

110

Each

198.0000

1

1

DAS  
28  
9-89

Cotter Pin

Location

Loc Qty

Loc Code

GA

28

17566

28

ST323

170

122802

15

124859

3

125646

52

m127305

100

1x

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Parent Item: D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

110

Each

149.0000

2

2

DAS  
28  
9-89

14-02-10

Washer

Location

Loc Qty

Loc Code

FG

30

103691

30

ST297

119

120390

55

123560

8

125654

13

m127432

43

2x

NAS1149F0432P

Purchased

No

110

Each

845.0000

12

12

DAS  
28  
9-89

WASHER

Location

Loc Qty

Loc Code

ST295

28

M121350

28

ST510a

817

M126221

817

12x

NAS1149C0463R

Purchased

No

110

Each

570.0000

3

3

DAS  
28  
9-89

Washer

Location

Loc Qty

Loc Code

FP001

56

119097

56

ST292

514

119097

10

123248

5

123355

199

m127306

300

DAS  
6  
9-89

3x

14917-300

qty 1

Batch: 110573

14086-200

qty 1

Batch: 109984

DAS  
6  
9-89

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REFERENCE ONLY

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D350-607-3  
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5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511 /	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6 /	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				2	2	D3910-5	X-TUBE LUG
1	1	1	1		1	D3912-041 /	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041 /	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041 /	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041 /	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043 /	BASKET FWD HARDPOINT ASSY (UPPER)
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Revision: D  
Date: 14.01.02